

Work Order ID 162836

\*162836\*

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Thursday, June 15, 2017 2:44:07 PM

Item ID: D3763-3 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Tube  
 Start Date: 6/19/2017 Start Qty: 8.00 \*8\* Cust Item ID:  
 Required Date: 6/23/2017 Req'd Qty: 8.00 \*8\* Customer:  
 Reference:

Approvals: Process Plan:  Date: JUN 16 2017 Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| D3763                          | Rev B                    |                      |         |        |              |               |               |                  |                |

100 DOOSAN LATHE 0.59  
 \*100\*  
 Doosan Memo 0.82  
 Doosan Lathe 1- Turn as per Folio FA751 Rev: 1/A & Dwg D3763 Rev: B 2-Deburr per dwg D3763

8 W7-7-6

110 QC2- Inspect parts off machine FAI/FAIB 0.00  
 \*110\*  
 QC Memo 0.08  
 Quality Control

W7-7-6

120 QC8- Inspect parts - second check 0.00  
 \*120\*  
 QC Memo 0.16  
 Quality Control

8 Ø 17/07/07  
 DAS  
 49  
 9-89

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Item ID: D3763-3

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Tube

Start Date: 6/19/2017 Start Qty: 8.00 \*8\*

Cust Item ID:

Required Date: 6/23/2017 Req'd Qty: 8.00 \*8\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp   |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|------------------|
| 130                            | Identify as per dwg & Stock Location: _____ | 0.00                 |         |        |              | 8             | JUL 10 2017   |                  | DAS<br>6<br>9-89 |
| *130*                          |                                             |                      |         |        |              |               |               |                  |                  |
| Packaging                      | Memo                                        | 0.08                 |         |        |              |               |               |                  |                  |
| Packaging                      | LOCATION WA002                              |                      |         |        |              |               |               |                  |                  |
| 140                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                  |
| *140*                          |                                             |                      |         |        |              |               |               |                  |                  |
| QC                             | Memo                                        | 0.80                 |         |        |              |               |               |                  |                  |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                  |



JUL 10 2017

# Picklist Print

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**\*162836\***

Parent Item: D3763-3

**\*D3763-3\***

Parent Item Name: Tube

Start Date: 6/19/2017

Required Date: 6/23/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-05-23 new issue DD verified by:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6R1.250                   |                        | Purchased     |             | No                  |                  | 100             | f                  | 10.2000        | 0.109       | 0.917895     |               |                |        |
| <b>*M6061T6R1 250*</b>          |                        |               |             |                     |                  |                 |                    |                |             | **           |               | ✓ 17-7-7       |        |
| 6061-T6 Round Bar 1.250         |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |

Location

Loc Qty

Loc Code

MAT012

10.2

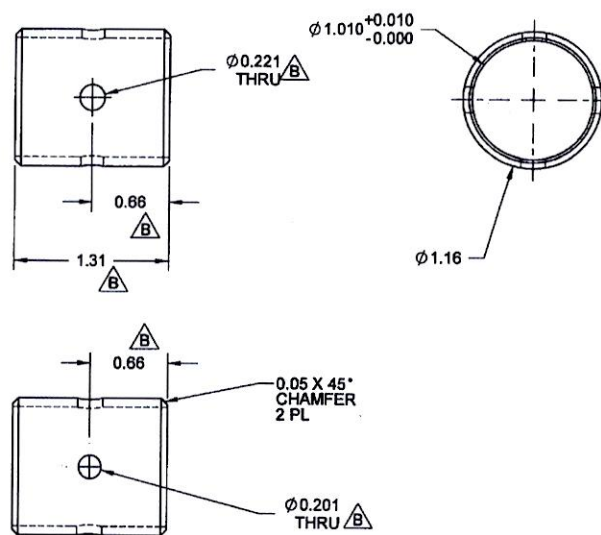
m136568

10.2

✓ 1.01







**D3763-3 TUBE**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED  
SUBJECT TO AMEND  
WITHOUT NOT  
WORK ORD  
NO. 162836  
JUN 16 2017

RELEASED  
108 07 10 1/4

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

|                                                                                                                                                                                                                                |                                                                                       |                                        |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------------------------------|--------------|
| DESIGN                                                                                                                                                                                                                         | HS                                                                                    | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN                                                                                                                                                                                                                          | HS                                                                                    | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED                                                                                                                                                                                                                        |  | DRAWING NO.                            | REV. B       |
| MFG. APPR.                                                                                                                                                                                                                     |  | D3763                                  | SHEET 6 OF 9 |
| APPROVED                                                                                                                                                                                                                       |  | TITLE                                  | SCALE        |
| DE APPR.                                                                                                                                                                                                                       |  | END FITTING                            | NTS          |
| DATE                                                                                                                                                                                                                           | 08.06.23                                                                              | COPYRIGHT © 2008 BY DART AEROSPACE LTD |              |
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